



the elegant **Singer Gazelle**



new seating luxury . . more driving refinements

Now you can enjoy an even higher standard of luxury travel at *low cost* – increased comfort, more driving refinements and smoother ride.

New features of the Singer Gazelle include luxurious fully-reclining front seats, all-over carpeting, a four-speed all-synchromesh gearbox, a self-adjusting diaphragm clutch and improved instrumentation.

The Singer Gazelle is a car of advanced design. It has elegant styling, all-round vision, safe front disc brakes, light and positive steering, wide-opening doors and luxury amenities. Maintenance is reduced by the elimination of all greasing points.

In addition, you have Singer quality and prestige, Singer high performance and proved reliability. The finest value-for-money, in a car you will be proud to own!

The spacious interior is beautifully appointed, with sumptuous seating. Designed for comfortable, relaxed travel, the seats are finished with new high-grade trim. Both front and rear compartments are fully carpeted. Finish and appointments are of the finest Singer quality. Typical styling refinements are the attractive colour schemes for trim and door pads. The fascia and door cappings are in rich walnut veneer. Standard amenities include a built-in ventilating system, a lockable glove box, twin padded sun visors (with passenger's vanity mirror), a full-width parcels shelf at the front and rear, front and rear ashtrays, and the security of an interior bonnet release.

Borg-Warner fully-automatic transmission or Laycock-de Normanville overdrive, on top and third gears, can be specified as an extra.

fully-reclining front seats

A Singer Gazelle brings you this new luxury – individual front seats that can be adjusted to a restful, reclining position. Both seats are independently adjustable. These new seats have a wide range of rake adjustments. They also have fore-and-aft slide movements of 5 in. (127 mm.). Driver and passenger can each choose the most comfortable position for travel or relaxation. The seats are of new design, with contoured foam overlays on resilient rubber diaphragms. They are wonderfully comfortable – a boon on long journeys.



Singer Gazelle

With its low, sleek appearance and clean-cut lines, the Singer Gazelle has a fashionable elegance – emphasised by the quality finish of the exterior.

Styling embodies practical features such as 13-in. (330 mm.) wheels to reduce overall height and a windscreen and backlight designed for wide, deep vision – the backlight being double-curved to improve rearward views. Wheel trims and overriders are fitted as standard.

All four doors open to a wide angle, giving easy access to the interior. The excellent Singer suspension system – proved reliable and efficient – has been further improved to give a more resilient and stable ride, with firm road-holding.

This is a superbly-designed car which everyone will admire – for its luxury comfort, elegance and *quality*.

A ROOTES PRODUCT



White-wall tyres available as an extra



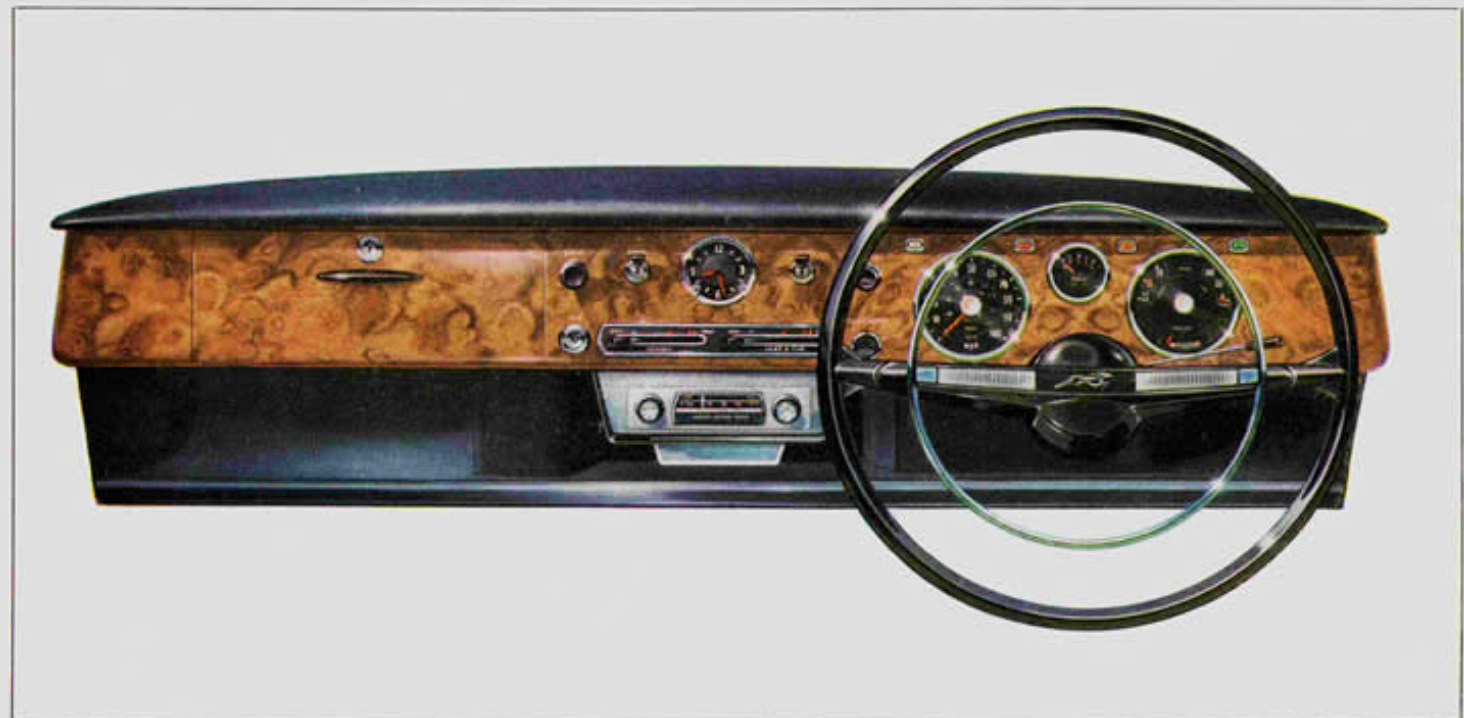
effortless driving

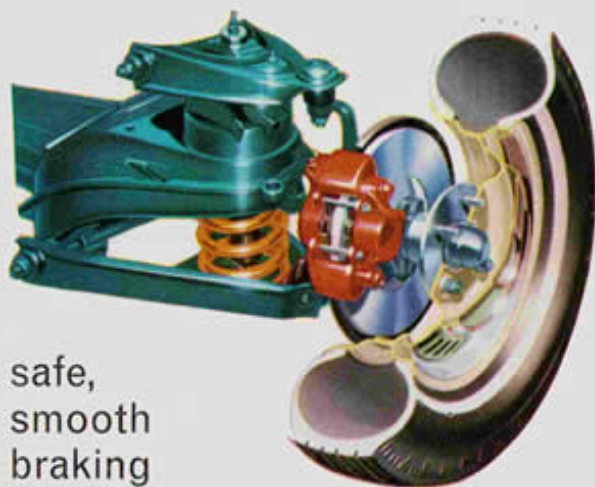
The Singer Gazelle is one of the easiest and most agreeable cars to drive. The dished-type steering wheel (set in a neat steering cowl) gives light, precise control – it has a dual-tone horn ring for finger-tip operation. A new four-speed, all synchromesh gearbox ensures smooth, easy changes up or down, and swift acceleration through the gears. The new 7½ in. (191 mm.) diaphragm clutch needs only light pedal pressure for smooth operation. The handbrake is of improved design. A direction indicator switch incorporates a quick-action headlamp flasher, and there is a foot-switch for dipping headlights. All controls are most conveniently placed and headlamp beam and flasher warning lights are dimmable.

luxury in control

The fascia is in rich walnut veneer, with the fascia deck and parcel tray rail padded for safety. A lockable glove box is provided in the fascia. The control panel is expertly designed, with all controls within easy reach. Instruments are of a new type, with clear, easy-to-read, vertical markings. Screen washers and self-parking wipers are fitted.

The wide range of instruments includes a mileage trip recorder embodied in the speedometer and a thermometer and fuel gauge. There are warning lights for oil pressure, headlamp beams, ignition and flashing indicators. Provision is made for fitting heater, radio, clock, ammeter and oil gauge at extra cost.





safe, smooth braking

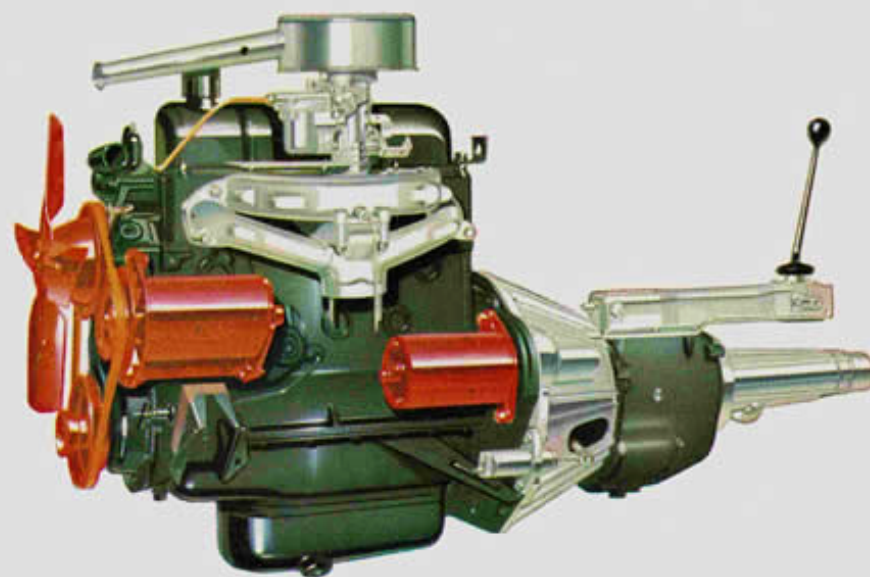
Front disc brakes are a standard fitting, combined with large-area drum brakes at the rear. You get smooth, straight braking from any speed, with light pedal pressure – the finest possible braking system, with a high margin of safety.

high performance with economy

Singer Gazelle is powered by the compact '1600' o.h.v. engine of modern, short-stroke design. This highly-efficient engine and 3.89 axle give lively response, smart getaway, high sustained cruising speeds, power to spare on hills and maximum speeds up to 80 m.p.h. (128 km.).

Thoroughly dependable and smooth-running, the power unit is precision-built to high standards of craftsmanship. It has a compression ratio of 8.3 : 1, and develops 56.5 b.h.p.

no greasing points To simplify maintenance, all greasing points have been eliminated on the Singer Gazelle. The routine servicing period is once every 6,000 miles (9,600 km.).



manual or automatic gearchange

With a sports-type, floor-mounted gear-change lever and the four-speed all-synchromesh gearbox, manual gear-changing is swift and easy.

When Borg-Warner fully-automatic transmission is fitted as an extra, the gear lever is replaced by a floor-mounted selector lever. Intermediate gear can be held, when desired.

The control for Laycock-de Normanville overdrive (an extra) is mounted on the steering column.

capacious luggage compartment

The luggage compartment provides generous space for family needs. Weather-sealed for protection, it has a lockable spring-assisted lid and washable floor mat. Petrol tank is under the compartment floor – it has a capacity of 10 galls. (45 litres).



SPECIFICATION OF THE SINGER GAZELLE SALOON

Engine: Four-cylinder short stroke unit with push rod operated overhead valves. Zenith downdraught carburettor. Bore 3.21 in. (81.5 mm.). Stroke 3.00 in. (76.2 mm.). Capacity 97.2 cu. in. (1,592 c.c.). Engine develops 56.5 maximum b.h.p. at 4,100 r.p.m. and maximum torque 86.8 lb. ft. at 2,100 r.p.m. Compression ratio 8.3 : 1. For certain overseas markets a low compression ratio is available, for details ask your Dealer.

Ignition. Coil and distributor; centrifugal advance and retard mechanism, vacuum control; K.L.G. FE.70A sparking plugs.

Cooling System. Centrifugal pump and fan, thermostatic control. Coolant pressure fed to cylinder head with selective cooling of valve seats, stems and sparking plug bosses.

Clutch. 7½ in. (191 mm.) Borg and Beck diaphragm spring. Hydraulically operated by pendant pedal.

Gearbox. Four forward speeds and one reverse with control ring synchromesh on all forward gears. Centre floor gear change is fitted.

Rear Axle. Hypoid semi-floating axle shafts to the rear wheels. Ratio 3.89 : 1.

Overall Ratios. Top 3.89 : 1; Third 5.413 : 1; Second 8.324 : 1; First 13.04 : 1; Reverse 13.88 : 1.

Chassis. Unitary construction of chassis and body provides exceptional strength and rigidity.

Front Suspension. Fully independent front wheel suspension by means of swinging links and coil springs controlled by double acting hydraulic telescopic shock absorbers and a torsion bar sway eliminator fitted between the lower links. All greasing points eliminated.

Rear Suspension. Semi-elliptic leaf springs with dual rate characteristics to suit load conditions. Double acting hydraulic telescopic shock absorbers maintain adequate control.

Wheels. Five pressed steel wheels with wide base rims. Four wheels are embellished with polished nave plates and wheel trim discs. Spare wheel held vertical in well on right-hand side of luggage compartment.

Tyres. Tubeless 6.00 × 13 in.

Brakes. Lockheed hydraulic, 10.3 in. (262 mm.) discs at front with 9 in. (229 mm.) diameter drums at rear. The hand-brake operates through a system of cables and the linkage is independent of the footbrake.

Steering. Burman recirculating ball type. Three-piece symmetrical track rod linkage with no greasing points. Dished steering wheel with chromium-plated horn-ring. Left or right-hand drive available according to market requirements.

Petrol Tank. 10 gallon (45 litres) capacity positioned beneath luggage compartment floor.

Standard Equipment. Overriders, screen washer, boot floor mat and two interior sun visors.

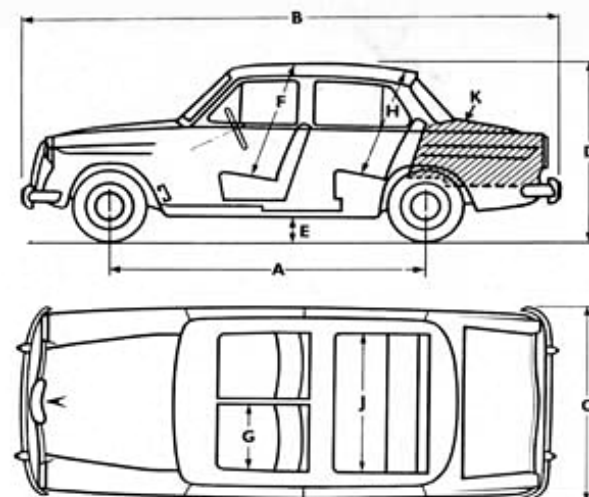
Weights (approx.)

Unladen (with petrol and water)	2,244 lb. (1,018 kg.)
Dry (without petrol and water)	2,152 lb. (976 kg.)

Optional Extras. The following extras are available ex-factory at extra cost and can only be specified at the time of placing the order; Smiths Radiomobile, Ekco or Pye radio; Heater; Overdrive, with conventional transmission; also White-wall tyres.

Fully-Automatic Transmission. No system is simpler to handle or more completely automatic. Ask your Dealer for details.

Special Accessories. (available at extra cost). A very full and attractive range of accessories is available. Full details can be obtained from your Dealer.



DIMENSIONS

	in.	m.
A Wheelbase	96	2.438
B Overall length	164½	4.178
C Overall width	60½	1.543
D Overall height	58	1.473
E Ground clearance	6	0.152
F Front headroom	39½	1.003
G Front seat width	22	0.559
H Rear headroom	35½	0.902
J Rear seat width	49	1.245
K Luggage compartment capacity	13½ cu. ft.	0.382 cu.m.
Front track	51½	1.314
Rear track	48½	1.241
Turning circle	36 ft.	10.973

COLOUR SCHEMES

Single Tones

Embassy Black with Red upholstery.
Biarritz Blue with Blue upholstery.
Lavender Grey Metallic with Lilac upholstery.

Two Tones

The first named colour is the predominant body colour, and the second is the side flash.

Dawn Mist/Charcoal with Red upholstery.
Biarritz Blue/Windsor Blue with Blue upholstery.
Velvet Green/Sage Green with Grey Green upholstery.
Foam White/Pippin Red with Red upholstery.
Silver Grey Metallic/Embassy Black with Black upholstery.
Maroon/Cavalry Beige with Beige upholstery.
Silver Moss Metallic/Embassy Black with Green upholstery.

EXPORT ROOTES DIVISION

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